

# TEST FACILITIES for LC

K.KUBO (KEK)

## Major facilities:

DESY:

TTF (TESLA Test Facility)

SLAC:

FFTB (Final Focus Test Beam)

ASSET (Accelerator Structure SETup)

NLCTA (NLC Test Accelerator)  
(SLC)

KEK:

ATF (Accelerator Test Facility)

CERN:

CTF (CLIC Test Facility)

This is not an overall review.

Concentrate on a few subjects for each lab.

CTF is not covered.

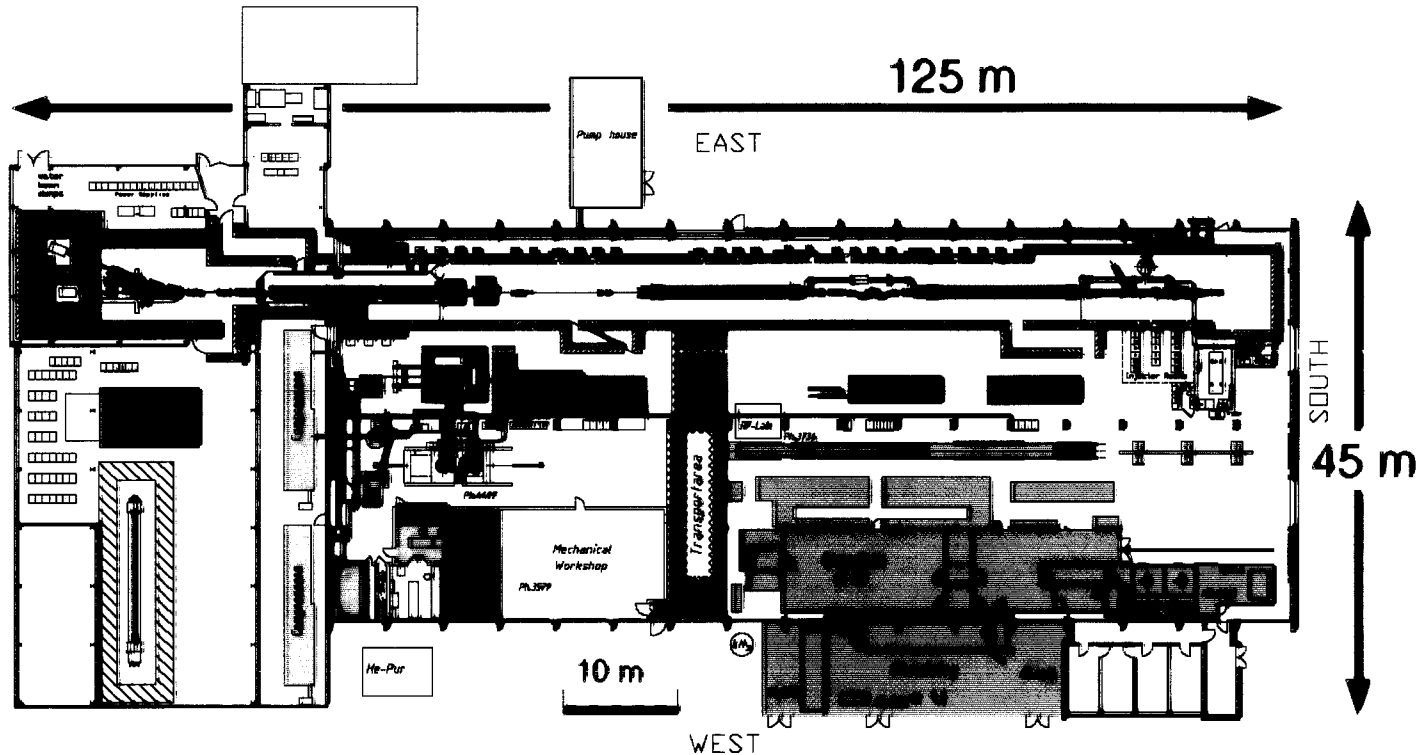
Hans Weise (DESY), Tor Raubenheimer (SLAC) and Hitoshi Hayano (KEK) helped preparation.





Page 2~9: from web pages of Snowmass meeting WGM3:

<http://www-project.slac.stanford.edu/lc/wkshp/>

snowmass2001/m3/Talks/ Lutz-\_7-03.pdf and Hans-\_7-03.pdf

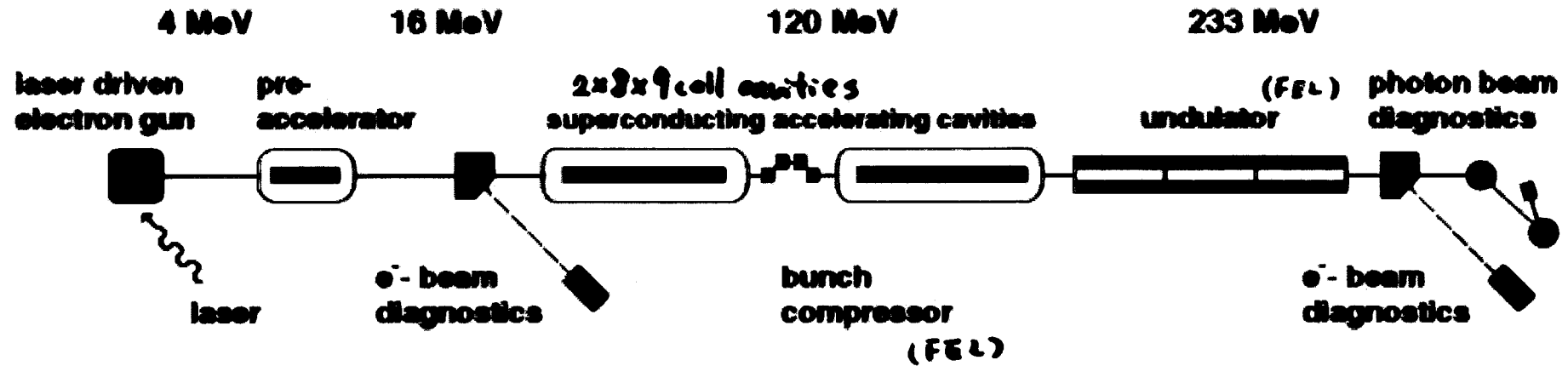
# TESLA Test Facility (TTF)



-  Cavity Treatment and Assembly
-  Cavity Testing (RF System / He Plant)
-  RF module Assembly
-  TTF Linac and Free Electron Laser



# TESLA Test Facility Linac



# Challenges for TESLA cavities

- Accelerating gradient
  - For 500 GeV center-of-mass
    - $E_{\text{acc}} = 23 \text{ MV/m @ } Q_0 = 1 \cdot 10^{10}$
  - For energy upgrade to 800 GeV
    - $E_{\text{acc}} = 35 \text{ MV/m @ } Q_0 = 5 \cdot 10^9$
- Pulsed operation
  - Frequency detuning due to Lorentz force requires additional RF power
- What material quality is really needed?
- What is the best manufacturing technique ?
- How to prepare the best surface for RF superconductivity?
- How to compensate the Lorentz-force detuning?



# Pulsed acceleration at TESLA

Superconducting cavities at high gradients



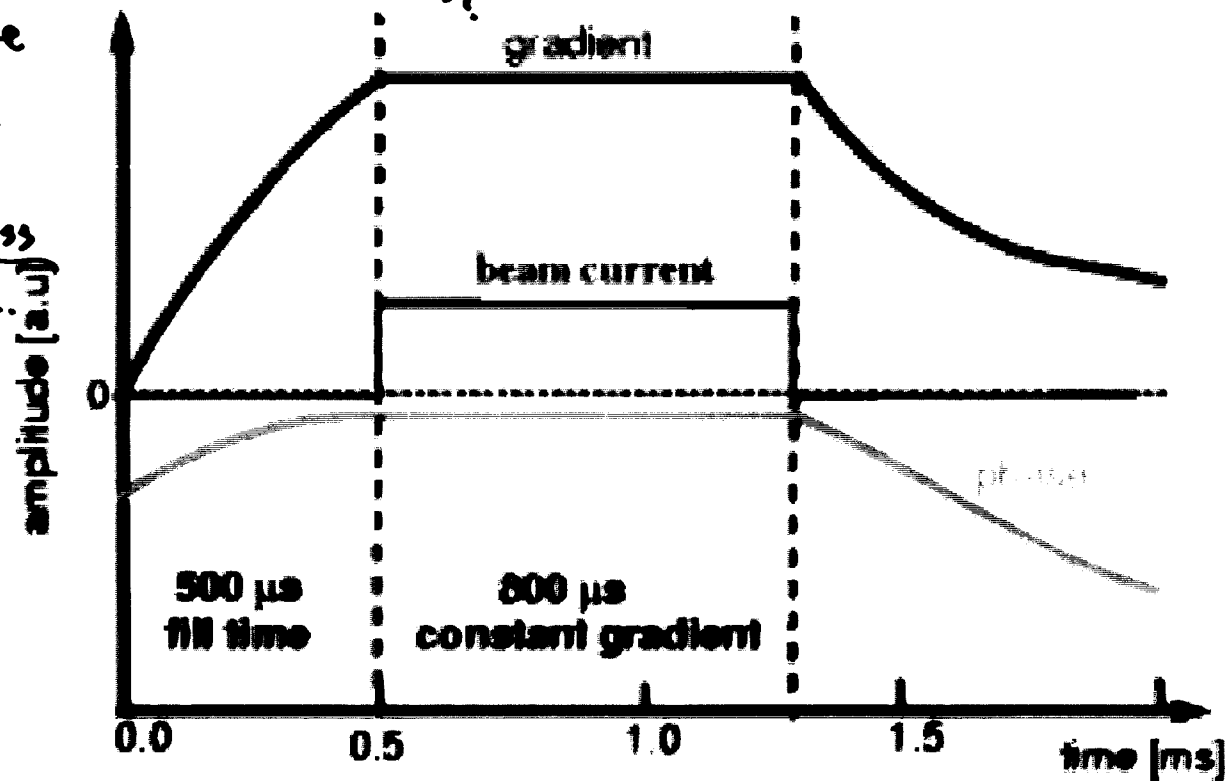
Pulsed operation to reduce average cryogenic losses

$Q_0 > 10^{10}$   
Still can not accept losses in CW operation.

Pulsed operation: 500  $\mu$ s fill time + 800  $\mu$ s constant gradient  
10 Hz repetition rate

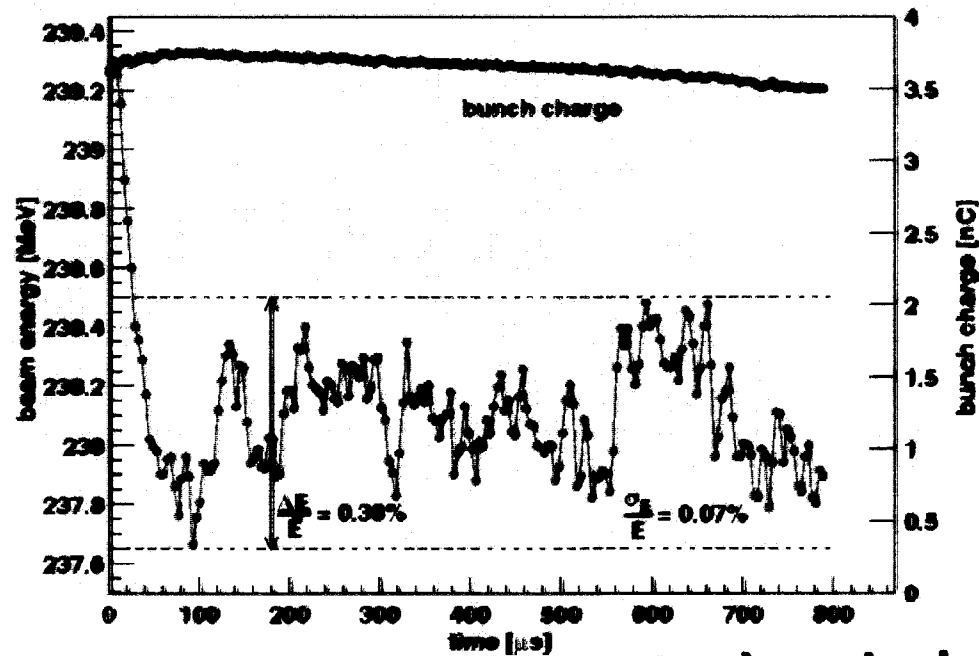
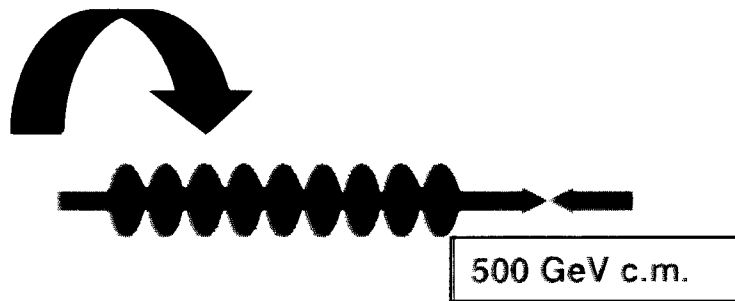
Keep gradient and phase constant with beam.  
constant with beam.

$$P_{in} = \underbrace{P_{beam}}_{\text{beam loading}} + P_{out} + \underbrace{P_{loss}}_{\text{Small}}$$



# TTF Operation

- acceleration of 800  $\mu\text{s}$  long pulse trains
- full beam loading
- gradients up to 23 MV/m with beam
- approx. 9000 hours of operation
- FEL operation



RF beam loading compensation

$$\frac{\Delta E}{E}, \frac{\sigma E}{E} (\text{bunch-to-bunch}) < \text{single bunch}$$

# Frequency detuning during RF pulse

S.C. Cavity is not rigid.  
(like a spring).



Frequency detuning due  
Lorentz forces of the  
electromagnetic field in  
the cavities:

$$\Delta f = K \cdot E_{acc}^2$$

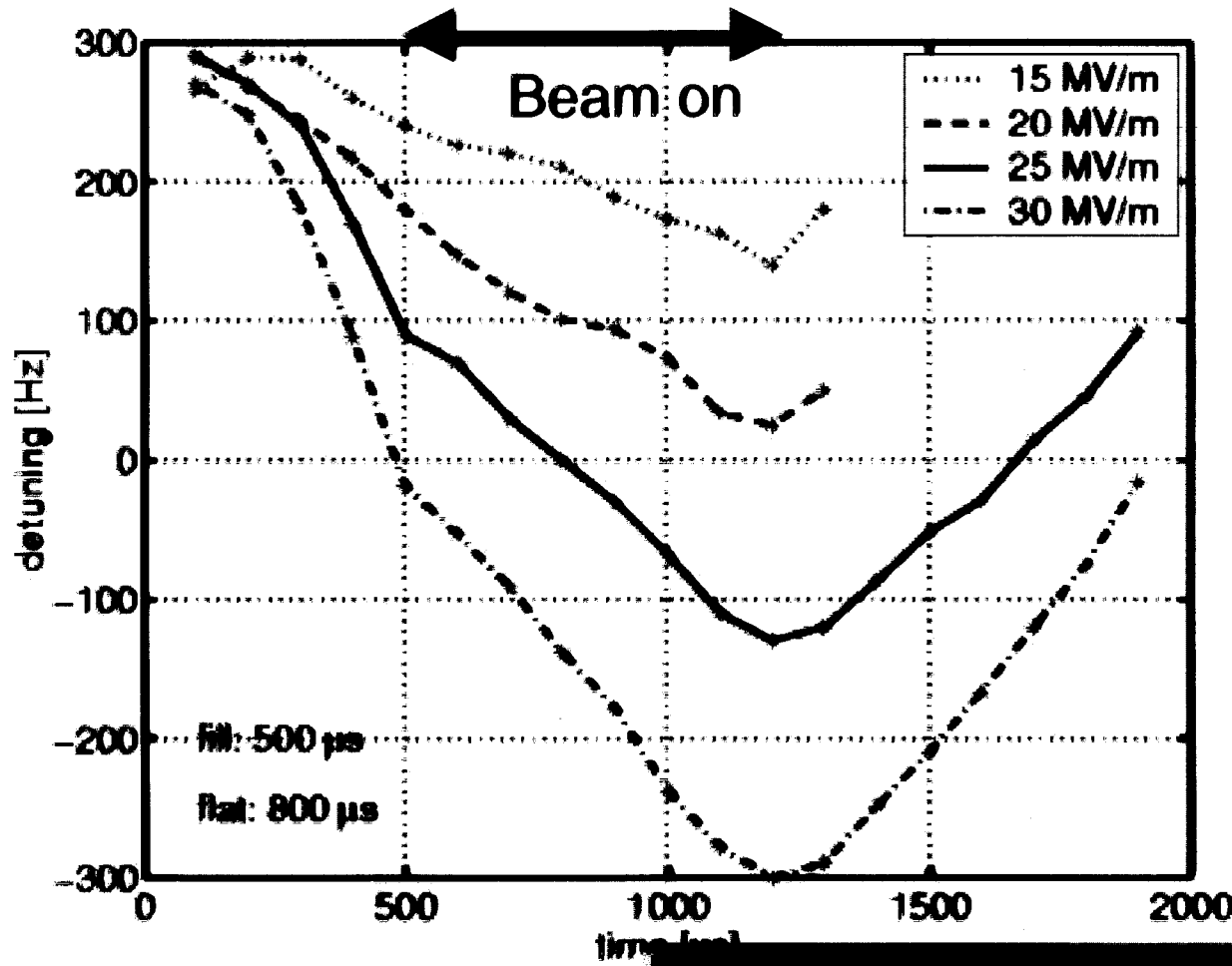
significant at high  $E_{acc}$

$$K \approx 1 \text{ Hz} / (\text{MV/m})^2$$

Remember:

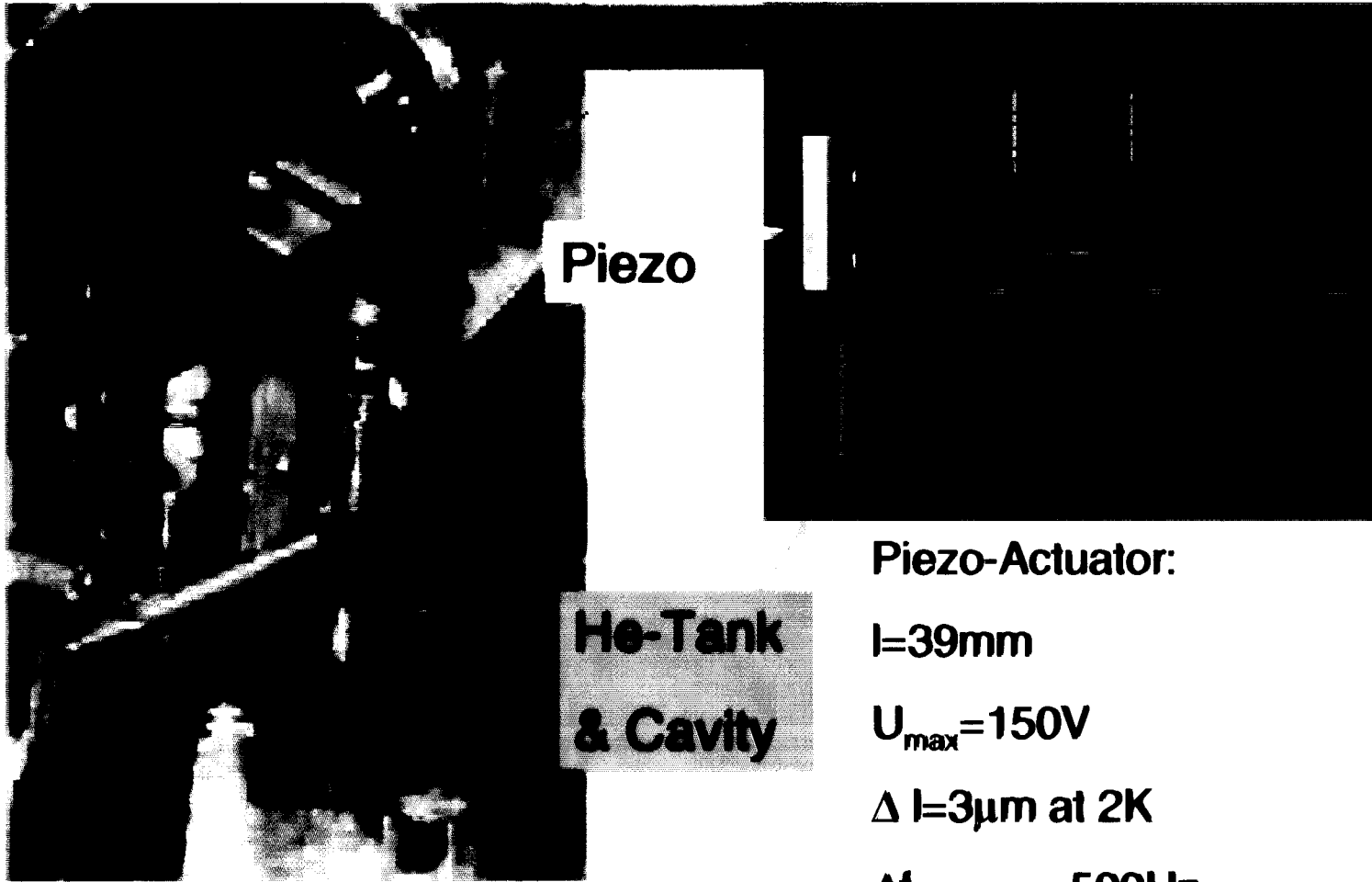
Cavity bandwidth with  
main coupler is  $\approx 300 \text{ Hz}$

Need more input RF power  
if not compensated.



# Piezoelectric tuner

M. Liepe, S. Simrock, W.D.-Moeller



**Piezo-Actuator:**

$l=39\text{mm}$

$U_{\text{max}}=150\text{V}$

$\Delta l=3\mu\text{m at } 2\text{K}$

$\Delta f_{\text{max, static}}=500\text{Hz}$

Lutz Lilje DESY

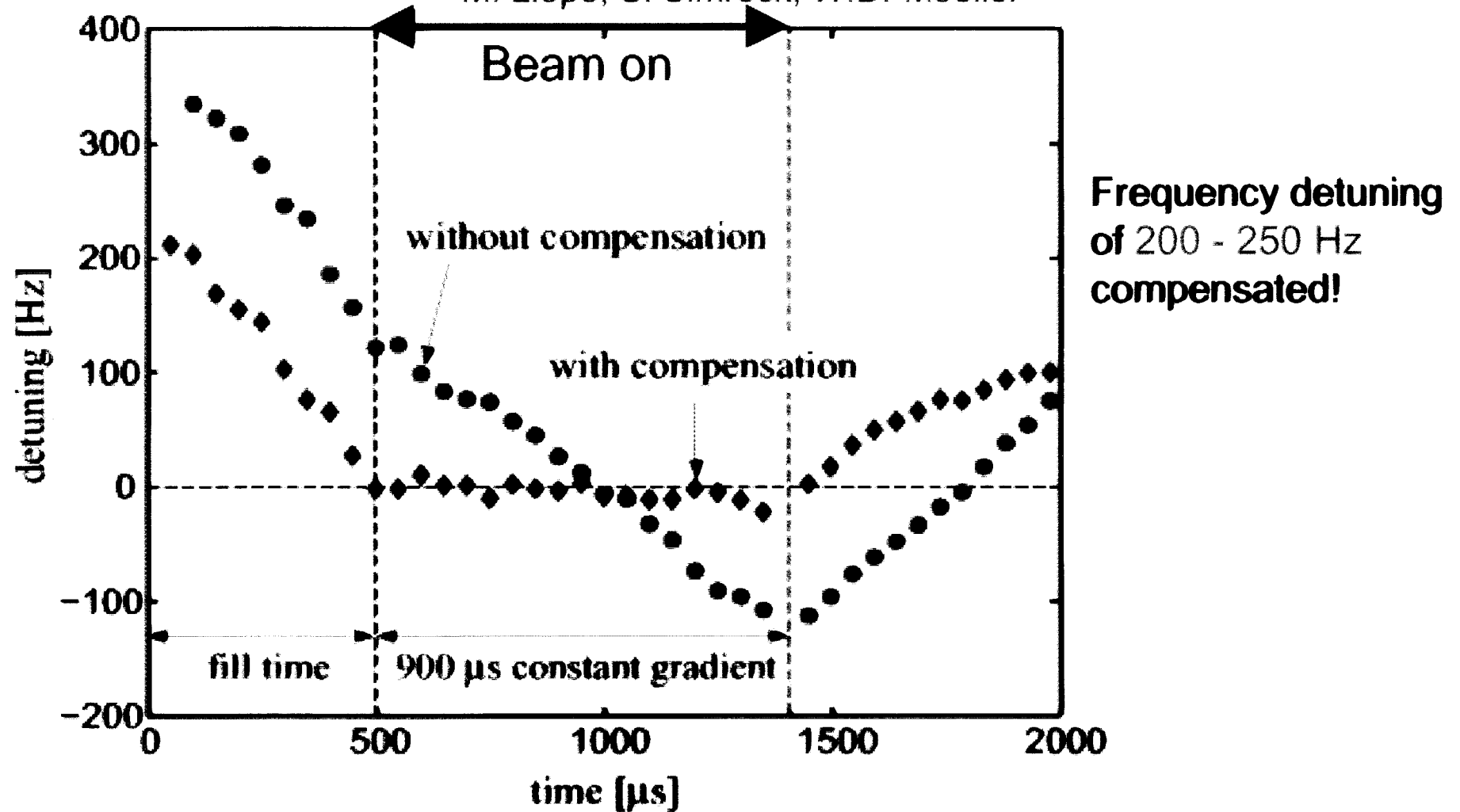


03.07.2001



# Frequency stabilisation during RF pulse using a piezoelectric tuner

M. Liepe, S. Simrock, W.D.-Moeller



**TTF operation demonstrated:**

**High accelerating gradient comparable to TESLA-500 design.**

**The first module operated with beam at 21-22 MeV/m.**

**The second one (assembled earlier) about 19 MeV/m**

**(limited by input coupler, new couplers are improved)**

**Stable operation for a long time. (~10,000 hours)**

**Production and acceleration of long bunch train.**

**With full beam loading.**

**Small bunch-to-bunch energy difference (with RF control).**

**Detuning compensation using piezo.**

**(Reduce overhead RF power. Needed for TESLA-800.)**

## Schedule for the next months

**~April 2002: Operation of the present setup.**

**The last six weeks: full beam loading at 21 MV/m (max. gradient module ACC1).**

**May 2002:**

**Install the superstructure at position ACC1. (2x 9 cell cav./input coupler)**

**Replace ACC2 by another module with 25 MV/m cavities.**

**October 2002:**

**Start installation of TTF2 (elongation of the present setup).**

**Install modules ACC3 to ACC6 until beginning of 2003.**

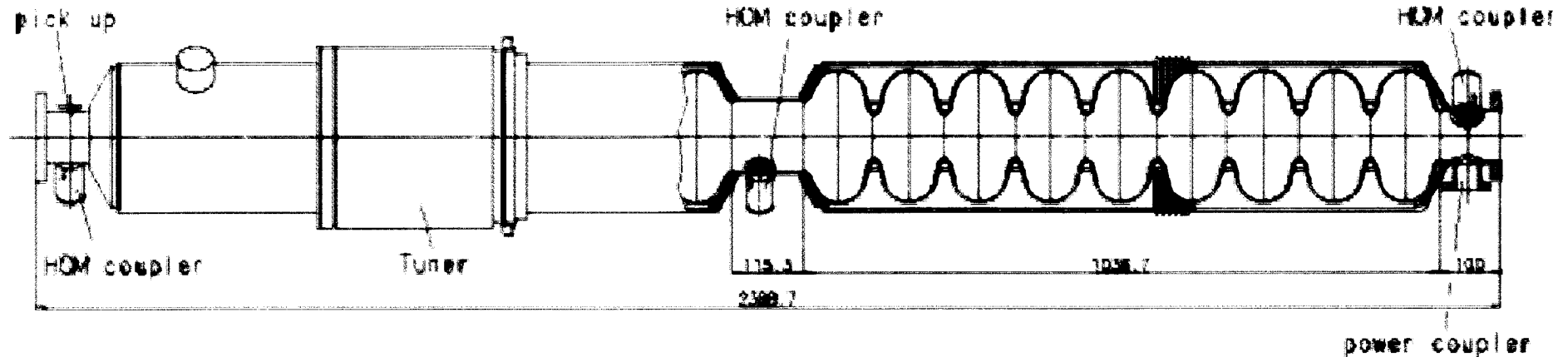
**The test of those modules could start in spring 2003.**

**Expect to get 25~30 MV/m for modules ACC3~ACC5.**

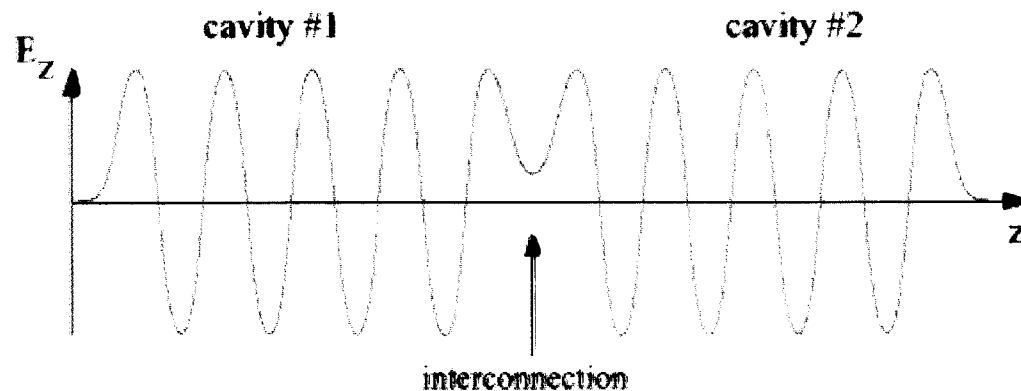
**ACC6: electropolished cavities, higher gradients.**

# TESLA 2 x 9 Superstructure

J. Sekutowicz, M. Liepe et al.



## Field profile:



## Benefits:

- 6% larger active accelerating length as compared to normal nine-cell design
- less main and HOM couplers



**FFTB (Final Focus Test Beam)**

**200 m Final Focus prototype. E=46 GeV.**

**Demonstrate optics and tuning of FF (e.g. 3rd-order chromatic correction).**

**Achieved beam size  $\sigma_y \sim 60$  nm. ( $\epsilon_y \sim \epsilon_{y,LCXdesign} \times 500$ )**

**Development of diagnostics:**

**Beam position measurement  $\sim 25$  nm**

**Magnet(1/4 ton) movers  $\sim 300$  nm**

**Beam based alignment  $\sim$ microns**

**Stabilization of component  $\sim$  nms**

**Beam size nms by laser interferometer monitor.**

**Beam-beam interaction, non-linear QED (e-laser collision).**

**Now used to study machine protection system, etc.**

ASSET (Accelerator Structure SETup) :

Wakefield measurement

Good agreement with calculations → We can trust calc. → we can design DDS.

Demonstration of wakefield suppression by “detuned structure”  
(damped-detuned)

NLCTA (NLC Test Accelerator):

-development of SLED-II pulse compression

-development of X-band 50 MW XL-4 klystrons (over 10 of them operating)

-demonstration of beam loading compensation

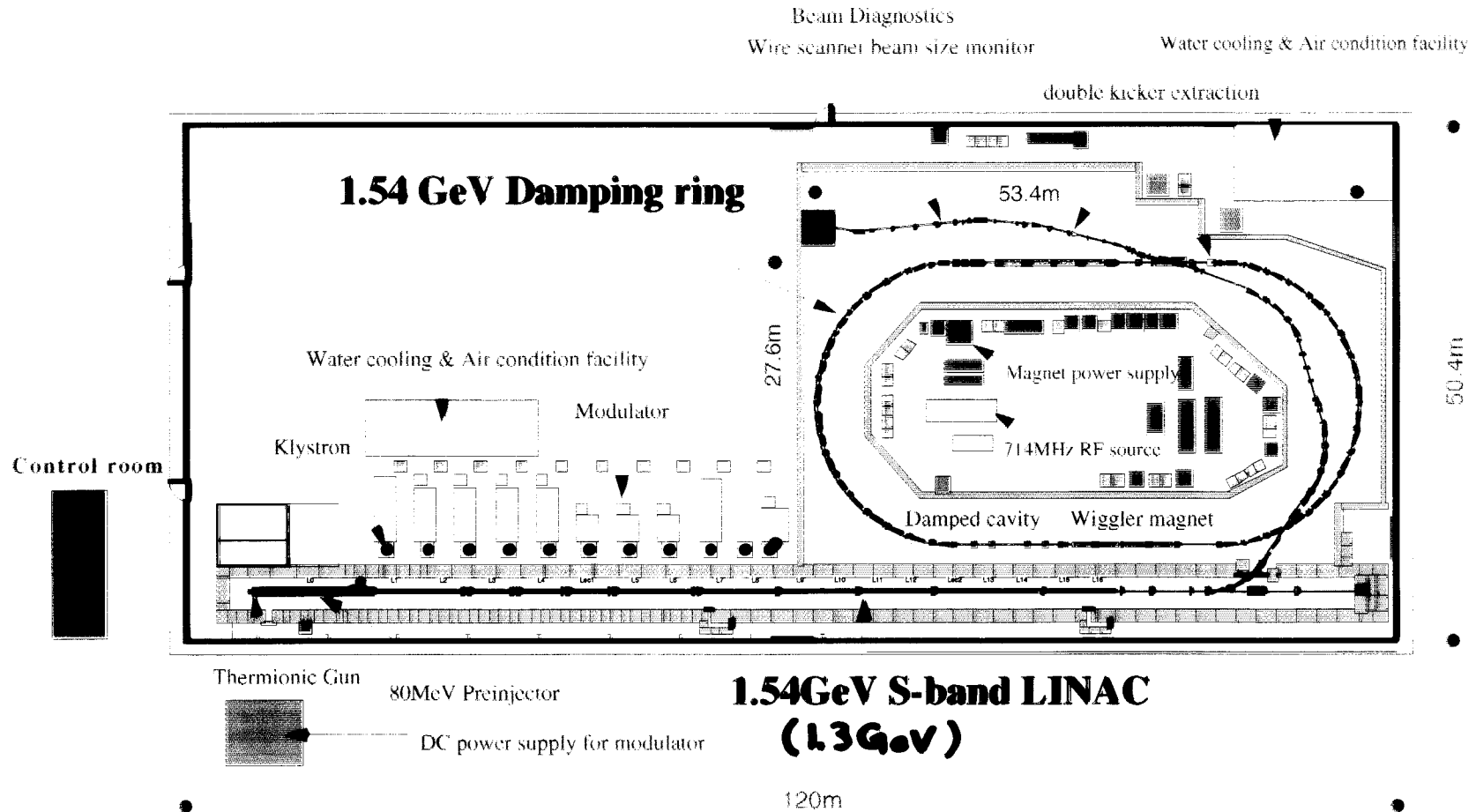
-presently used as rf structure test facility to address gradient limitations.

‘8-pack’ : demonstration of (new) RF system of X-band LC.

1st step : Fall 2002

full test : in 2003

# Accelerator Test Facility for JLC (at KEK)



Production of Low emittance, multi-bunch beam.

## ATF. Single Bunch Parameters

	ATF Achieved	ATF Design	(J/N)LC Design
Energy (GeV)	1.3	1.54	1.98
No. of particles/bunch	$1.0 \times 10^{10}$	$2.0 \times 10^{10}$	$0.75 \times 10^{10}$
Horizontal Emittance $\gamma\epsilon_x$ ( $\times 10^{-6}$ m-rad)	2.8* 5.1**	3.0	3.0
Vertical Emittance $\gamma\epsilon_y$ ( $\times 10^{-8}$ m-rad)	<2.8* $\lesssim 5$ **	3.0	3.0

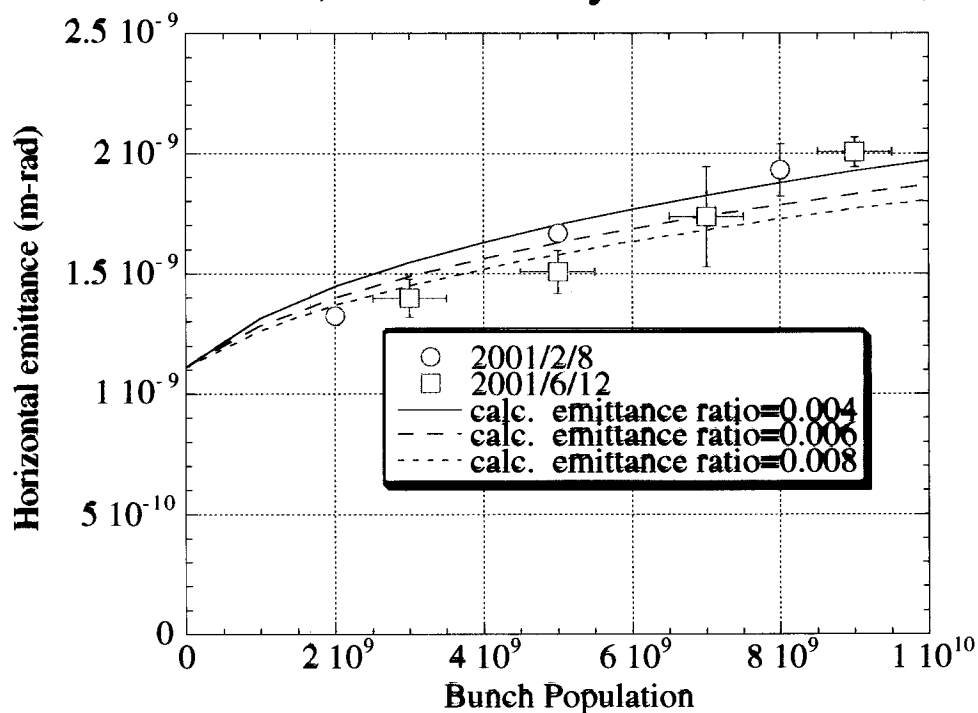
\*single bunch, low intensity, \*\*single bunch high intensity  
Intensity dependence is consistent with calculation of intrabeam scattering.

Wigglers OFF  $\rightarrow$  long damping time : need to test with wigglers ON.  
(low rep. rate)

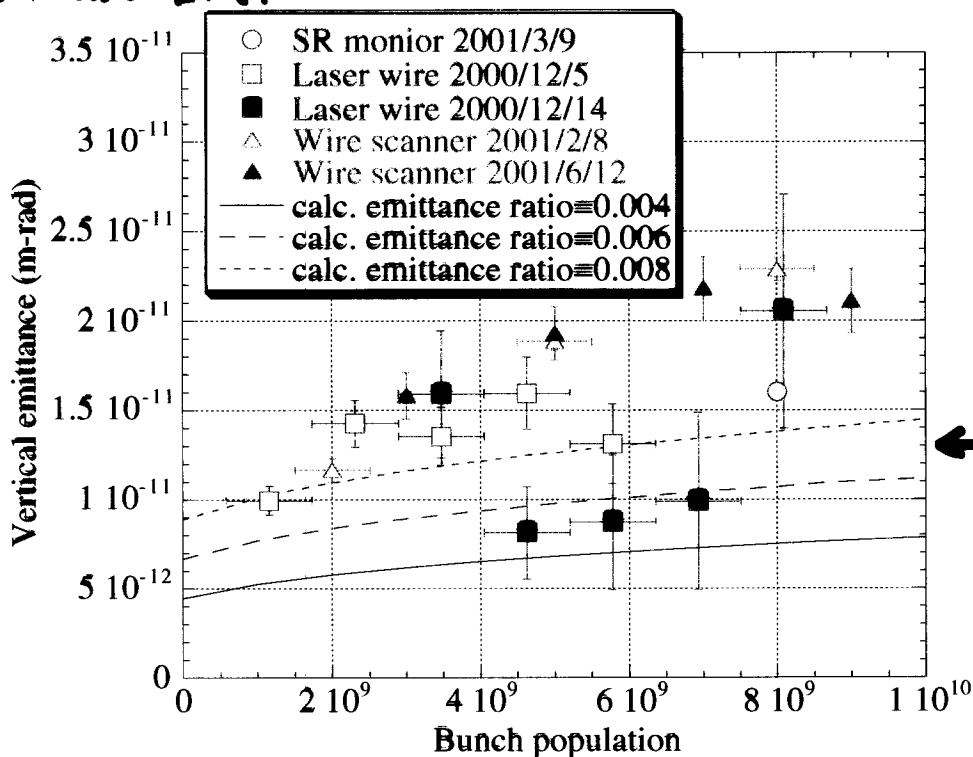


# Emittances vs. Intensity

$\epsilon_x$  : Extracted beam, measured by wire scanners,



$\epsilon_y$  : in DR and Ext.

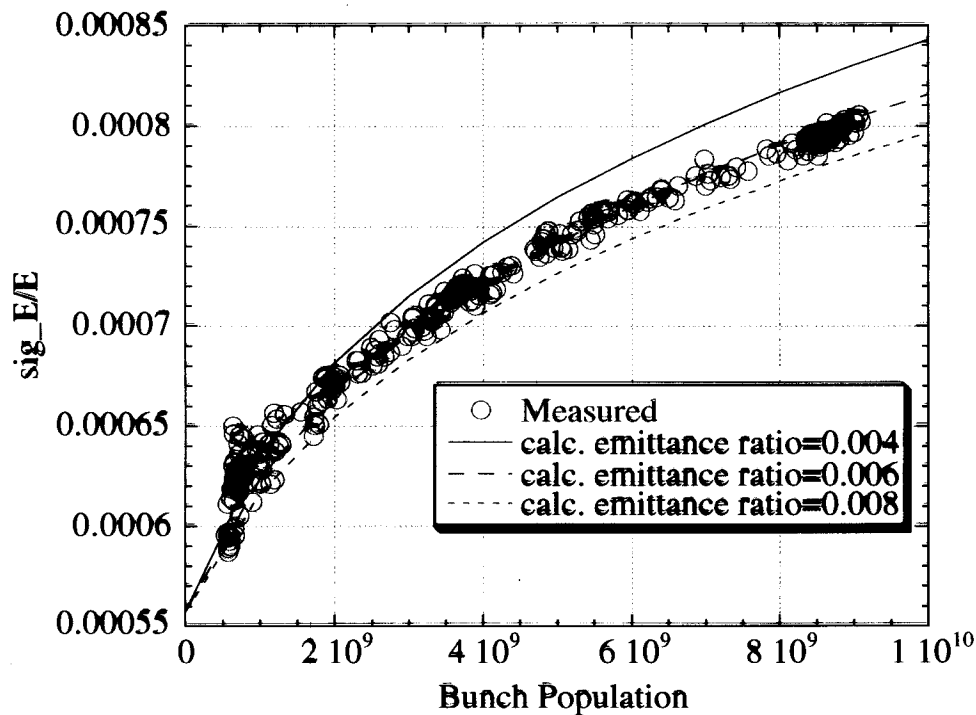


←  $\gamma \epsilon_y = 3 \times 10^{-8}$  m-rad.

small  $\epsilon_y \rightarrow$  high particle density  $\rightarrow$  strong IBS.

$\epsilon_y$  measurement should be improved.

## Energy Spread vs. N



Strong intrabeam scattering (IBS)

High density (small emittance)

Low energy (1.3 GeV) (1.98 GeV for NLC/JLC)

IBS

Theoretical calculation is ambiguous.

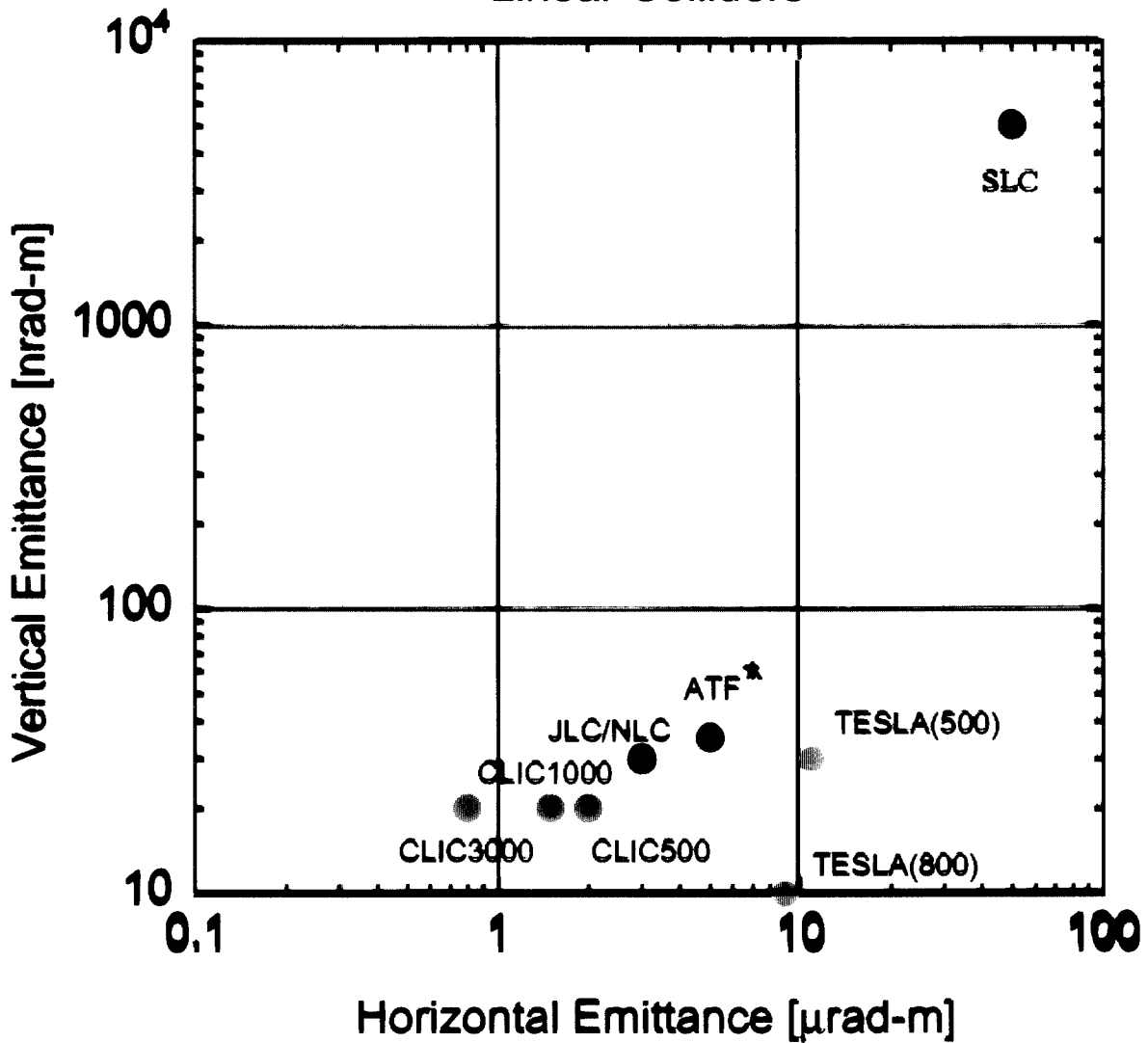
Depend on vertical emittance, which has not been measured  
(particle density) very accurately.



Need more experiment. to answer

Can we trust calculations?

### Normalized beam emittance in Linear Colliders

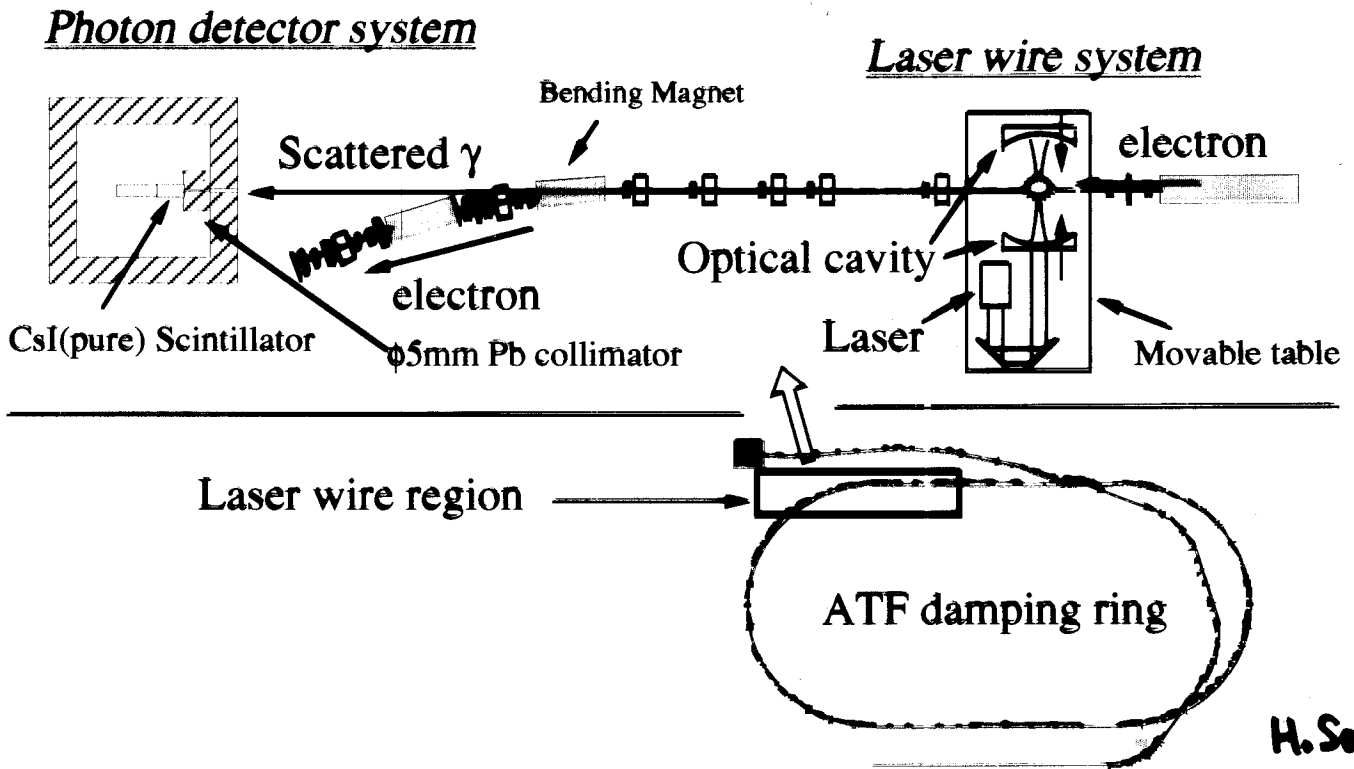


\*: High intensity.

(at Low intensity, ATF achieved JLC/NLC design)

# Laser Wire Monitor in Damping Ring

(Expanded view of laser wire region)



1.28 GeV linac

Solid wires destroy beam, can not be used in Ring.

A thin horizontal 'wire' of light is created in an optical cavity, which consists of two mirrors.

When the electron beam hits the wire, gamma rays are produced as Compton scattering.

A scintillation detector detects gamma rays.

The whole optical system is placed on a vertically movable table.

The position is measured with a resolution better than  $1\mu\text{m}$ .

The vertical beam size is measured in a manner similar to conventional wire scanners.

# Example

## Laser wire scanning

$$\sigma_{meas} = 10.2 \mu\text{m}$$

$$\sigma_{laser} = 7.1 \mu\text{m}$$

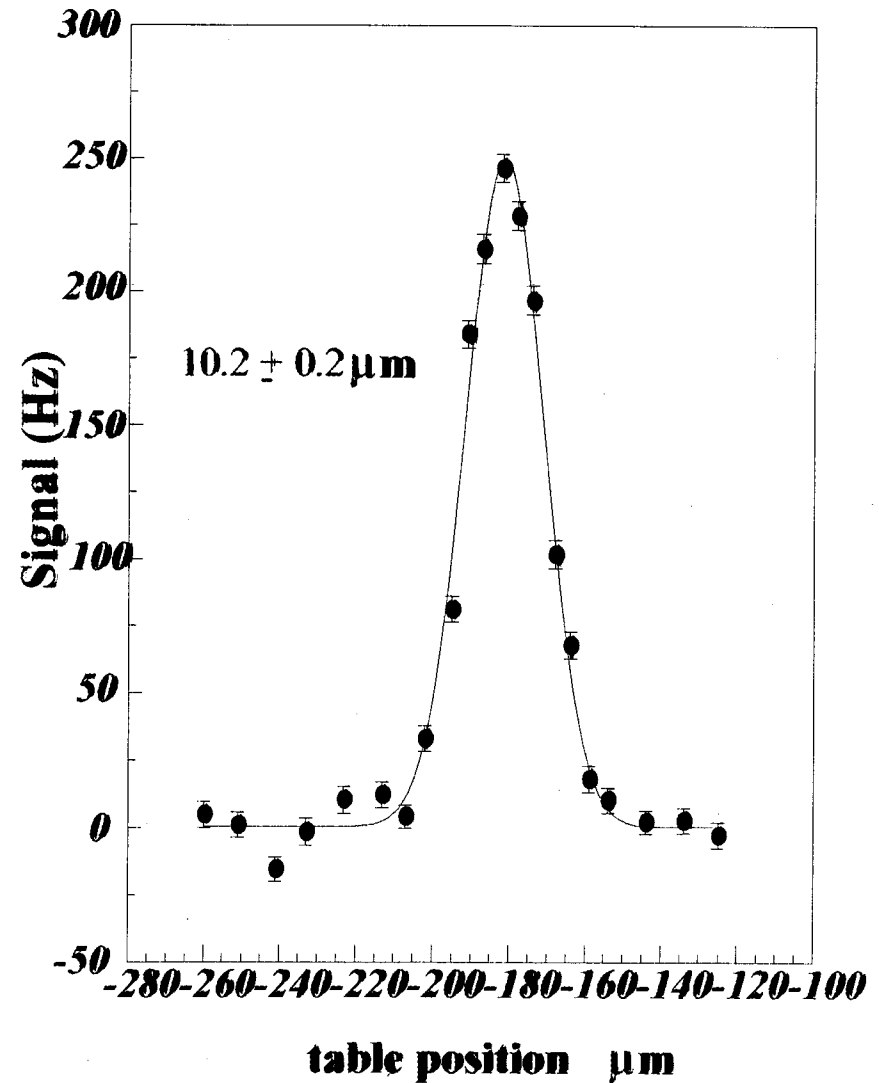
$$\sigma_{beam} = 7.3 \mu\text{m} \left( \sqrt{\sigma_{meas}^2 - \sigma_{laser}^2} \right)$$

$$\beta_y = 5.77 \text{ m}$$

$$\eta_y = 0 \text{ (} \leq 2 \text{ mm)}$$

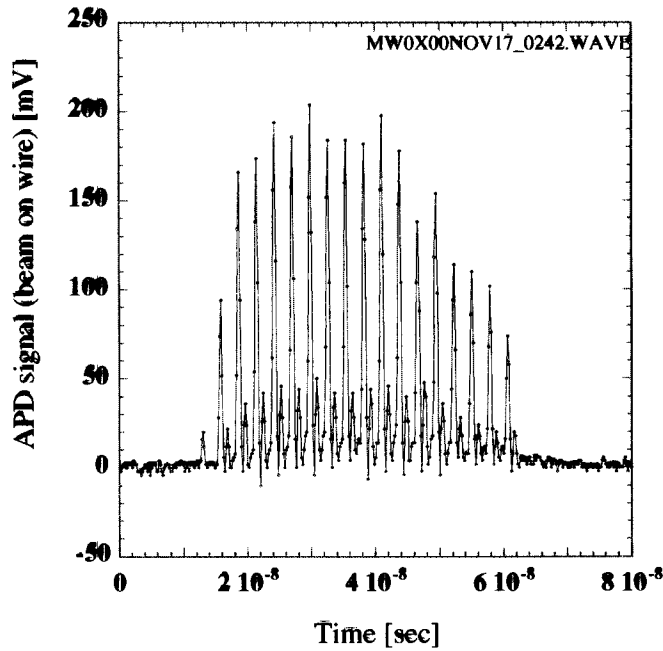
$$\epsilon_y = 0.92 \times 10^{-11} \text{ rad-m}$$

$$\left( \frac{\sigma_{beam}^2}{\beta_y} \right) \gamma \epsilon_y = 2.3 \times 10^{-9}$$



# Multibunch signal detection by Avalanche Photo-Diode(APD)

APD signal for beam on wire



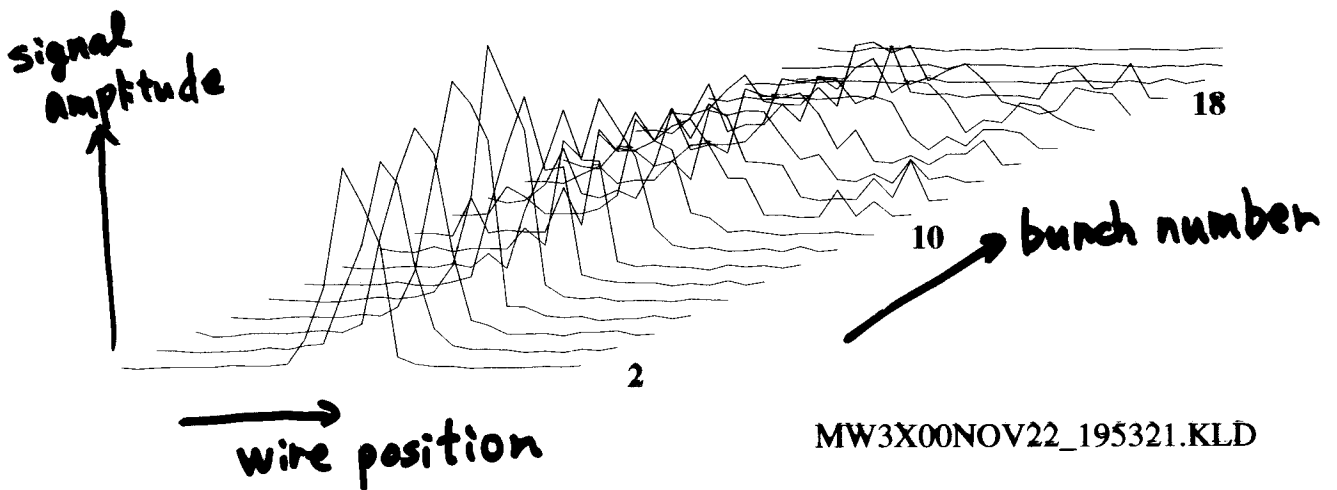
In extraction line.

Tungsten wire.  
 $10 \mu\text{m } \phi$

captured by  
air-cerenkov  
+APD  
+10GS/s scope

## Y profiles of MW3X

sig\_Y = 7.8um to 24um



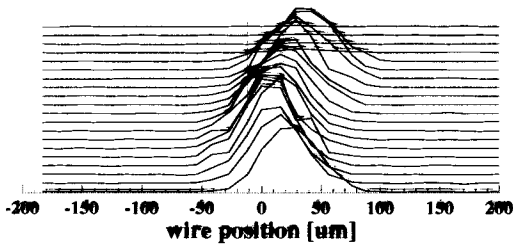
projected profile of each bunch

# Multibunch vertical profile

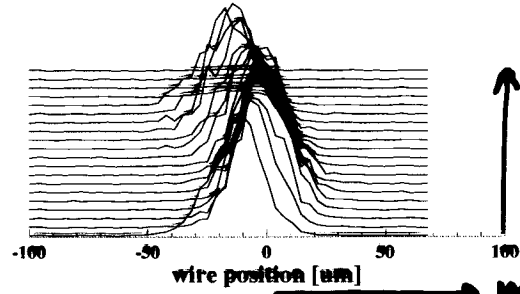
## 5 wire scanners in Extraction Line

### Multibunch Y profiles by wire scanner

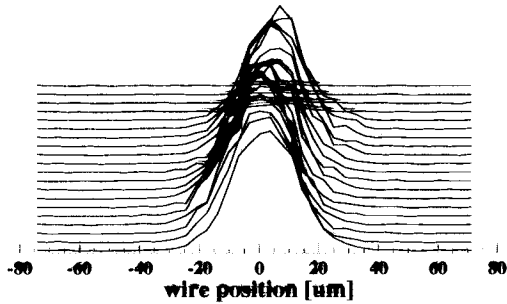
MW0X Y profiles



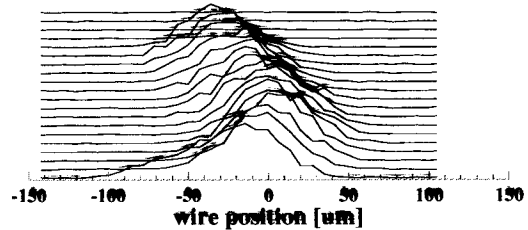
MW3X Y profiles



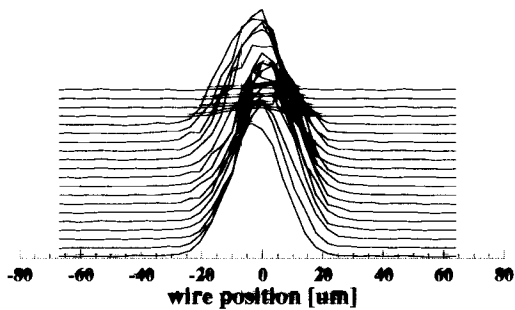
MW1X Y profiles



MW4X Y profiles



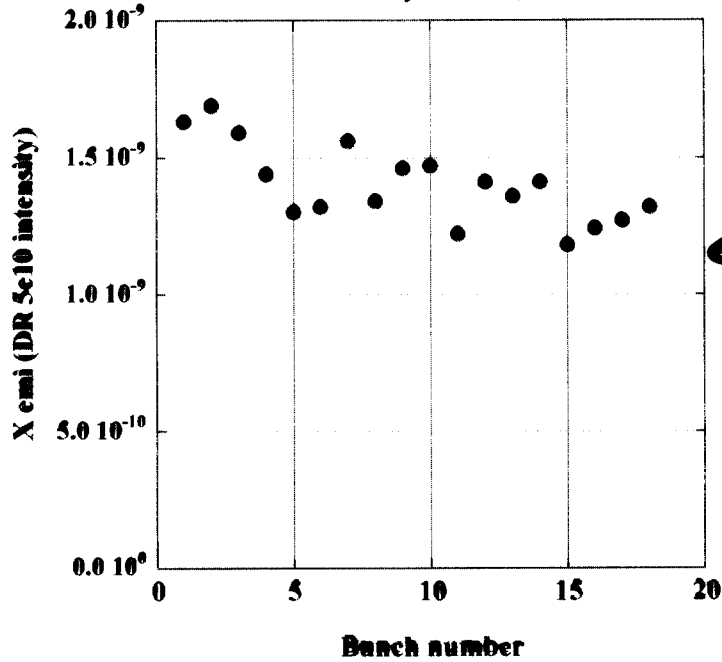
MW2X Y profiles



6/21/2001 multibunch wire scan

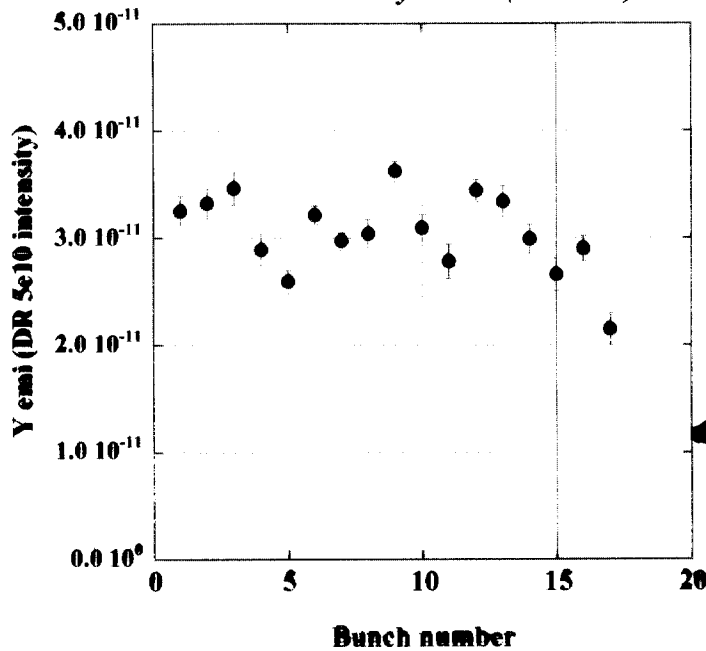
# Emittance of each bunch (preliminary)

Multi-bunch X emittance (3/2/2001)  
total intensity =  $5 \times 10^{10}$  (18 bunch)



$\leftarrow \sigma_{E_x} = 3 \times 10^{-6}$   
n-rad

Multi-bunch Y emittance (6/15/2001)  
total intensity =  $5 \times 10^{10}$  (17 bunch)



$\leftarrow \sigma_{E_y} = 3 \times 10^{-8}$   
n-rad.

EXT wire scanner  
total  $5 \times 10^{10}$  electrons



## ATF. Status

Single bunch low emittance

Low emittance achieved at low intensity

Intensity dependence from intrabeam scattering

(consistent with calculation) → *but. still need more data.*

Multibunch

Instrumentations have been <sup>(and being)</sup> developed

Emittance, intensity, stability, still need to work

## ATF. Present and Near Future Plan

Single bunch low emittance

Beam Based Alignment → lower vertical emittance

Improve Laser Wire monitor, SR monitor. -----

Multibunch

Instrumentation (BPM, Detectors for wire scanners)

Kicker (flat field) (solid wire, laser wire)

Other R&D

Photo Cathode – RF Gun (Operation re-start in 2002 summer)

X-ray SR monitor (Beam test start Jan. or Feb. 2002)

~~with~~  
Optical transition radiation monitor (beam size)

Optical diffraction radiation monitor ( " )

Polarized positron production (Pol. laser –  $e^-$  collision → Pol.  $\gamma$  → target → Pol.  $e^+$ )

etc.

(continued.)

← Intrabeam scattering experiment.